

# Column drill SB P30 ST



- ▶ 3-year warranty for single-shift operation
- ▶ Warranty extension to 4 or 5 years available! See page 72-73

## Standard equipment

- ▶ Drill depth adjustment with fine tuning and under-voltage release
- ▶ Emergency stop button
- ▶ Manual reversing switch (not applicable with thread cutting system option)
- ▶ Stepless speed control
- ▶ Connecting cable (1.5 m) with CEE plug
- ▶ Drill protection with electrical fuse
- ▶ Thermal overload protection
- ▶ Digital drilling depth and speed display

## Special equipment

- ▶ Thread cutting system  
Thread cutting capacity max M20  
Adjusting the thread cutting depth via digital depth display  
**Order no. 290.622**
- ▶ Combi drilling table with vice and square table 360° rotatable with scale  
Jaw width 120 mm, span 105 mm  
Table surface 350 x 350 mm  
**Order no. 290.125**
- ▶ Machined foot plate  
**Order no. 290.175B**
- ▶ Machined base plate incl. integrated coolant device  
Filling capacity: max. 15 l, Delivery rate: max. 30 l/min  
**Order no. 290160B**
- ▶ LED lighting with articulated arm  
**Order no. 290.240**
- ▶ Coolant system (separate container)  
Filling quantity: max. 15 l, Delivery rate: max. 30 l/min  
**Order no. 290.340**

## Accessories

### Drill package 4

- ▶ Vice [felix] 120 2.0
- ▶ Taper mandrel MK III/B18
- ▶ Reduction sleeve MK III/MK I
- ▶ Reduction sleeve MK III/MK II
- ▶ Quick-change drill chuck B18  
3-16 mm (accuracy 0.17 mm)  
**Order no. 296.593**



## Our classic

### Technical data

Drilling capacity/normal drilling performance (mm)	25/30
Thread cutting performance max. (depending on gradient)	M20
Spindle	MK III
Drilling depth (mm)	125
Distance column-spindle (mm)	280
Column diameter (mm)	110
Useable table surface (W x L) (mm)	420 x 340 mm
T-slot size (arm), distance (mm), width measurement (mm)	Quantity 2, 125, 13/26
Speed indicator	scale
Drilling depth indicator	scale
Drilling depth stop	with fine tuning
Table height adjustment	with toothed rack
Machine dimensions without VP (mm)	610 x 850 x 1,920
Machine dimensions with VP (mm)	637 x 1,096 x 2,120
Three-phase current motor 400 V, pole-changeable (kW)	1.5/3.0

### SB P30 ST

Spindle/table (mm)	240 - 790
Weight (kg)	275
<b>Order no.</b>	<b>205.181</b>
<b>Additional accessories</b>	<b>from page 62</b>